77253 Bugatti Vision GT Hyper Sports Car

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Boys and girls ages 9 and up can build, play with and display this spectacular LEGO® Speed Champions Bugatti Vision Gran Turismo Hyper Sports Car (77253). For the first time ever, this sleek Bugatti model kit lets fans of the car and the Gran Turismo video game series explore the elegance and performance of this engineering marvel. This Bugatti model car includes details from the car created by Bugatti for the Gran Turismo video game in 2015. This includes a horseshoe front grille, rear wing, distinctive 8-eye headlights, a roof fin and wide tires imprinted with 'Michelin'. The car toy also includes a minifigure wearing a Bugatti outfit to place inside the cockpit to enjoy races. A great gift idea for kids, LEGO Speed Champions building sets let them create replicas from an extensive range of iconic vehicles. They can also build with confidence using the LEGO Builder app – zoom, rotate in 3D and track progress with easy-to-follow digital instructions. Set contains 284 pieces.

Bugatti toy car – Lego Speed Champions Bugatti Vision Gran Turismo Hyper Sports Car model kit (77253) for boys, girls and car fans ages 9 and up to build and display.

1 driver minifigure – This race car set includes a driver minifigure wearing a Bugatti outfit and helmet with a wig and wrench, which can also be used to apply stickers and separate bricks.

Authentic details – Includes details from the car created by Bugatti for the Gran Turismo video game in 2015, including a horseshoe front grille, rear wing and 8-eye headlights.

Dimensions – A 284-piece playset featuring a Bugatti Vision Gran Turismo Hyper Sports Car model measuring over 1.5 inches (4 centimeters) high, 5.5 inches (14 centimeters) long and 3 inches (8 centimeters) wide.

The front of the box shows the completed model driving forward and to the left, a blurred cityscape in the background.

The set includes 284 pieces and is intended for builders ages 9 and up.

Welcome to Text-Based Building Instructions from Bricks for the Blind. Here is some helpful information on how to best use screen readers and browsers: bricksfortheblind.org/help-with-screen-readers. Before you start building, here are some terms we will be using:

- In Front of/Front: towards you.
- Behind/Back: away from you.
- Up: towards the ceiling.
- Down: towards the floor.
- Stud: the bump on a LEGO brick. Example: A 2x1 brick has two studs on it.
- Vertically: with the longest side going from front to back
- Horizontally: with the longest side going from left to right.
- Upright: pointing up towards the ceiling.
- Standing upright: The piece is perpendicular to the ground, like a wall.
- Lying flat: The piece is parallel to the ground, like a piece of toast which fell off the table.
- That one/ppp: previously placed piece.
- Plate: piece with studs.
- Tile: smooth piece without studs (unless otherwise specified)
- A jumper plate is a 1x2 plate with a single stud on top, or a 1x3 plate with only two studs on top.
- "Anti-stud" is a term for the portion of a LEGO piece which accepts studs, like the bottom of a plate or brick.
- Symmetrically: a mirror image. Example: If you place a 2x1 brick with Technic connector on the front wall at the right, connector to the front, and then place another such piece symmetrically on the back wall, at the right, the Technic connector of the second piece should point to the back, since it will be placed symmetrically.
- Centered-vertically: even amount of space in front of and behind piece

- Centered-horizontally: even amount of space left and right of piece.
- Row: studs lined up horizontally (left to right/side to side).
- Column: studs lined up upright or vertically (top to bottom/back to front).

For builders with low vision, or a sighted building partner who may want to follow along with the printed visual instructions that come with each set, PDF versions are always online at [https://www.lego.com/en-us/service/building-instructions/77253]: As low vision users may benefit from viewing the instructions on a personal device where they can zoom in on content and use assistive technologies to enhance the visuals.

A note on LEGO Technic™ part names. These parts are somewhat different from regular LEGO bricks. Here are some definitions in case the builder or helper is not familiar with LEGO Technic™.

Axles - An axle is a connector which has an X shaped cross-section. Because their cross section is not round, anything connected to an axle using an axle-hole will rotate with that axle. Axles are longer than they are wide, and the length of an axle corresponds with how many bricks long it is. Aka a 3L axle is three bricks long. Axles come in a variety of lengths, with a 2L axle being the shortest available. They may be combined with pins or have circular stops on them. A stop prevents the axle from sliding through an axle-hole at a specific point on the axle.

Pins - A pin is a connector which has a circular cross section and a flanged notch out of one or both ends. This flanged notch allows them to click into bricks with a pin-hole. Pins come with and without friction ridges, which are small bumps on the pin which prevent them from rotating freely. For standard pins, black is a high friction pin, and gray is a low friction pin. A standard length pin is two brick lengths long, with a stop in the middle. This prevents a brick from being pushed from one side of the pin to the other. A 1L pin is one brick long and still retains the stop; however it also includes a hollow stud at the other end. A 3L pin is three bricks long, and only contains a stop at one side, allowing two bricks to be pushed onto the other side of the pin. Pins may also have one side which is an axle.

Technic brick - a brick which contains one or more holes which accept Technic pins.

Lift-arms - A lift-arm is a basic structural element, similar to a brick or a plate, but usually without any studs. It is a beam with rounded ends and with holes in it, with the same spacing as the studs on a LEGO brick. lift-arms come in a variety of lengths, including a 1x1 lift-arm which looks like a cylinder. Thick lift-arms are as wide as a LEGO brick, and thin lift-arms are half as wide as a LEGO brick, but not the same thickness as a LEGO plate! The holes in a lift-arm arm may accept axles or pins. They also come in a variety of shapes, including tees, ells and triangles.

Gears - A gear is a functional element. They are typically discs with teeth on the outside, there are also worm gears which look like a spiraling cylinder! Gears connected by axles transmit or even transform rotational motion!

Axle and Pin Connectors - These elements are typically smaller than lift-arms and are used to connect some combination of pins or axles. They might have pins or axles, as well as axle or pin holes. They have a lot of different angle combinations! The simplest just connects two axles or pins together in a straight line.

Bushes/Bushings - LEGO Technic™ uses bushes largely as spacers, but they also can reduce friction between rotating parts or can form useful elements such as handles. Bushes are typically light gray, generally cylindrical, and have an axle-hole running through the middle. They have flanges at the front and back to make it easier to pull them on and off.

To begin a successful build, it helps to sort the pieces into groups, bags or small containers. Have a sighted friend or family member do this in advance following the instructions below. You will see that the pieces should be sorted into groups according to the building steps in the set. Doing this in advance makes locating the pieces easier. See below on how to sort the pieces to correspond to the steps in this set. Number the containers using letters A-Z, numbers or meaningful names. The parts will be collected into a small number of steps in the instructions. Example: Steps 1-3 means collect all the parts used in steps 1, 2 and 3, and put them in one container.

Bag 1 & vehicle base (4 groups of bricks)
Group 1 – minifigure
Group 2 – steps 1-8
Group 3 – steps 9-15 plus a dark blue 1x2 curved slope with a dark azure tapered stripe pattern printed on the right side of its top surface
Group 4 – steps 15-18

Bag 2 (3 groups of bricks)
Group 1 – steps 19-22
Group 2 – steps 23-30 plus two dark azure 1x1 quarter-circle tiles
Group 3 – steps 31-35

Bag 3 (5 groups of bricks)
Group 1 – steps 36-45
Group 2 – steps 46-51 plus a dark grey minifigure videogame controller accessory for step 52
Group 3 – steps 52-60
Group 4 – steps 61-68
Group 5 – steps 69-80

Bag 4 (2 groups of bricks)
Group 1 – steps 81-90
Group 2 – steps 91-98

Bag 5 (3 groups of bricks)
Group 1 – steps 99-106
Group 2 – steps 107-113
Group 3 – steps 114-115

Let’s begin by assembling the driver minifigure.

Start Building

Step 1

Open the first group of pieces and retrieve the tan minifigure legs and the white minifigure torso with blue arms and Bugatti logo. Connect the legs under the torso with the arms and feet in front.

Step 2

Find the yellow minifigure head and slide it down onto the neck. Then, take the dark blue minifigure helmet and the transparent clear visor. Place the visor over the front of the helmet, then put the helmet on the minifigure’s head.

Step 3

Get the flat silver minifigure wrench accessory and put it in the minifigure’s hand. As well as being a useful tool for a minifigure, you can use its thin end to separate pieces or to assist in placing and adjusting stickers.

The minifigure is complete! The driver is wearing tan trousers and a white shirt with blue sleeves and a blue buttoned panel on the top half. The word BUGATTI is emblazoned across his middle, and the Bugatti logo is visible over his left breast. The minifigure’s head has two expressions: the first has a slight smile and gold horn-rimmed glasses; the other shows the figure winking with his mouth open, his white teeth and red tongue visible below his glasses. The minifigure comes with a hairpiece to wear if you choose to remove the helmet. The hairpiece is dark orange, and represents short, tousled hair with a side parting.

Now we can begin to build the car!

Step 1

Open the second group of pieces and extract the black 6x12 vehicle base and two tan 1x1 brackets with single side stud. Orient the vehicle base horizontally with the side studs facing front and back. Hold a bracket with the side stud in front and place it at the front of the third column from the left. Add the second bracket symmetrically at the rear of the column.

Step 2

Fetch a black 1x4 rounded plate. Put it vertically between the ppps.

Step 3

Find a lime green 1x1 brick and two dark azure 1x1 round tiles with upright bar. Navigate one column to the right of the ppp and note that this column has five studs. Put the brick in the middle of the column. Place a round tile in front of the brick, then place the other behind the brick.

Step 4

Locate two white 1x1 round plates with downward bar arm. Hold one upside down so that the hollow stud faces down and the bar arm hangs in front and points up. Locate the front ppp and slide the hollow stud of the round plate onto the upright bar. Attach the second piece symmetrically behind the 1x1 brick.

Step 5

Collect three dark blue 1x2 inverted arches. Place one horizontally to the right of the 1x1 brick with the stud on the left. Orient the second vertically with the stud at the back, then put it in front of the first inverted arch's stud. Add the third symmetrically behind the horizontal inverted arch.

Step 6

Gather four dark grey 1x1 modified tiles with upright clips. Orient the pieces so the hands of the clips are horizontal. Put one to the left of the front vertical ppp and in front of the middle horizontal ppp, then add a second in front of the first. Place the remaining pieces symmetrically at the back of the column.

Step 7

Obtain a dark blue 1x1 tile and a dark blue 1x2 inverted arch. Put the tile on the middle stud of the column to the right of the ppps. Hold the inverted arch horizontally with the stud to the right, then connect it to the right of the tile.

Step 8

The last two pieces in the group are a dark azure 1x2 tile and a dark grey 1x2 jumper plate. Orient the pieces vertically. Place the jumper plate in front of the ppp's stud. Add the tile two rows behind the jumper plate.

Step 9

Get the third group of pieces. Find two light grey 1x1 round plates with hollow studs and two light grey 1x2 modified plates with ball socket on one side. Navigate to the third column from the left and put a 1x1 round plate on the front stud. Place a modified plate vertically behind the ppp with the socket to the right. Connect the second modified plate vertically behind the first, again with the socket to the right. The sockets are exactly the right height to sit flush against the 1x1 round plates underneath. Add the final 1x1 round plate to the back stud of the column.

Step 10

Find two white 1x3 rounded plates. Put one vertically on top of the front three studs of the column containing the ppps, then add the second vertically behind the first.

Step 11

Locate a black 1x4 rounded plate and a dark blue 1x2 brick. Hold the plate vertically and vertically center it on top of the ppps. Place the 1x2 brick horizontally to the right between the ball sockets.

Step 12

Fetch two black 1L bars with clips. Orient one upright with the clip at the top and the clip's hands horizontal. Navigate to the hollow stud in front of the vertical 1x4 rounded plate placed previously. Insert the bar of the piece into the hollow stud and push it down all the way. Place the other bar clip symmetrically at the back of the column.

Step 13

Retrieve two dark grey bars with light bulb. Hold one vertically with the bar pointing back, then clip it into the front ppp. Add the second symmetrically to the back ppp.

Step 14

Obtain two red 1x1 round tiles and two blue 1x1x2/3 modified plates. Stack a round tile on top of each modified plate to make two identical parts. Put the first part to the right of the front ball socket, then add the second part two rows behind the first.

Step 15

Get two dark blue 1x3 plates and two black 1x1x2/3 half-round bricks with side stud. Go to the row of side studs on the front side of the vehicle. Place a half-round brick on the leftmost side stud with its side stud facing down. Attach a 1x3 plate horizontally to the right. Connect the remaining pieces symmetrically to the back-facing side studs opposite.

Step 16

The last piece in the group is a dark blue 1x2 curved slope with a dark azure tapered stripe pattern printed on the right side of its top surface. Hold it horizontally upright curving back to the right, then connect its left column to the right column of the front 1x3 plate placed previously. Next, open the fourth group and take out a dark blue 1x2 curved slope with dark azure tapered stripe pattern printed on the left side of its top surface – this is the mirror image of the first curved slope. Connect it symmetrically to the back of the car.

Step 17

Collect two dark blue 1x1 tiles and two black 1x1x2/3 half-round bricks with side stud. Put a tile to the right of the front ppp, then add a half-round brick to the right with the side stud facing down. Add the remaining parts symmetrically to the rear of the assembly.

Step 18

The final pieces of the group, and of the first bag, are two dark blue 3x3 round corner tiles with dark azure curved stripe pattern. Orient one upright so that it forms the lower left quadrant of an upright circle. Connect its lower right end to the left of the front 1x2 curved slope. Attach the other round corner tile symmetrically to the back of the model. The dark azure stripe patterns on the curved slopes and round corner tiles match up, extending the patterns. Notice that the tops of the round corner tiles are supported from behind by the bulbs placed earlier – this is a very unusual technique which takes advantage of the odd dimensions of the bulb to provide support, presumably because it would be too difficult to properly connect it to a side stud there.

You have reached the end of the first bag! The model does not yet look like a car, but some of the details of the bodywork are now in place. In the next section, we will shape the car's back section.

Step 19

Open the second bag and get the first group of pieces. Gather two white 1x1x2/3 half-round bricks with side stud, a yellow 2x2 modified plate with 1x2 side studs, two tan 1L axles with pin, and a dark grey 2x6 Technic brick with axle holes. (The Technic brick feels like a 2x6 plate with 1x2 Technic bricks with axle holes at each end.) Use the pieces to make a part:

Step 19.1

Orient the Technic brick horizontally. Hold a 1L axle with pin horizontally with the pin to the right, then insert the axle into the right-facing axle hole at the right end of the Technic brick. Connect the second 1L axle with pin symmetrically to the left end of the brick.

Step 19.2

Center the 2x2 modified plate on the part with the side studs in front.

Step 19.3

Put a half-round brick on the front row of the part to the right of the ppp with the side stud in front. Add another to the left of the ppp. The side studs should form a horizontal 1x4 of studs.

Step 19.4

The part is complete! Retrieve the main build and orient it vertically so the round corner tiles at the sides curve down and back. Horizontally center the part's back row under the model's front row to combine them.

Step 20

Locate a light grey 2x4 plate and orient it horizontally. Horizontally center its front row on the second row from the front.

Step 21

Find two dark azure 2x3 plates. Place one vertically two columns in from the left so its front edge aligns with the front of the build. Add the second vertically to the right of the first.

Step 22

Gather a dark azure 1x6 plate, three dark azure 1x2 inverted brackets with 2x2 side studs, and six black 1x1x1 corner panels. Use the pieces to construct the car's lower diffuser:

Step 22.1

Orient an inverted bracket horizontally with the side studs facing back. Hold the 1x6 plate horizontally and connect its left two columns to the bracket's studs.

Step 22.2

Get two more inverted brackets and orient them with the side studs facing back. Attach one under the 1x6 plate's middle two studs, then place the second to the right of the first.

Step 22.3

Take a 1x1x1 corner panel and put it on the third stud from the left with its walls at the back and left. Add another symmetrically to the right.

Step 22.4

Place another corner panel to the left of the left panel with the walls at the back and left, then put another to the left of the first in the same orientation. Add the remaining corner panels symmetrically to the right side of the part.

Step 22.5

The diffuser is complete! Tilt it forward so the side studs of the brackets face up, then center the part on the horizontal 1x4 of side studs on the front of the model.

The lower diffuser speeds up airflow under the vehicle, which reduces drag and creates downforce. This increases the car's stability and handling at high speeds. The corner panels are perfect for representing the fins of the diffuser.

Step 23

Open the second group of pieces and find two light grey 2x4 plates. Orient one vertically and place it two rows in from the front and two columns in from the left. Put the second piece vertically to the right of the first.

Step 24

Locate a yellow 1x1 round plate with hollow stud, a dark blue 2x2 corner plate, and a dark blue 4x2x2 mudguard with round arch. Use the parts to make the back left wheel arch:

Step 24.1

Hold the mudguard vertically with the arch to the left. Orient the 2x2 corner plate so that its studs form the Braille letter D, then connect its back row to the mudguard's back row.

Step 24.2

Put the 1x1 round plate in front of the corner plate's right column.

Step 24.3

The wheel arch is complete! Connect your part to the left of the left vertical 2x4 plate placed previously.

Step 25

Fetch a yellow 1x1 round plate with hollow stud, a dark blue 2x2 corner plate, and a dark blue 4x2x2 mudguard with round arch. Use the parts to make the back right wheel arch:

Step 25.1

Hold the mudguard vertically with the arch to the right. Orient the 2x2 corner plate so that its studs form the Braille letter F and connect its back row to the mudguard's back row.

Step 25.2

Put the 1x1 round plate in front of the corner plate's left column.

Step 25.3

The part is complete. Attach your part's left column to the vehicle's right column, two rows back from the front of the model.

Step 26

Retrieve a dark azure 2x3 plate and a dark azure 2x3 tile. Make a part:

Step 26.1

Orient the pieces vertically, then stack the tile on top of the plate.

Step 26.2

Get the sticker sheet and find sticker number 11. The sticker depicts the engine in black and silver at one end and the vents and bodywork in dark azure at the front. Apply the sticker vertically to the top of the 2x3 tile with the engine at the back.

Step 26.3

The part is complete! The part depicts the powerful Bugatti W16 8-liter engine, which surfaces above the bodywork. Hold it vertically with the dark grey section of the sticker at the back, then horizontally center the part three rows back from the front of the model.

Step 27

Find a red 1x2 rounded plate, a dark azure 1x5 left wedge, and a dark azure 1x5 right wedge. Put the 1x2 rounded plate horizontally in front of the ppp. Take the left wedge and orient it vertically with the pointed end at the front so it slopes down to the right, then connect it with its front end to the left of the rounded plate. Attach the right wedge symmetrically to the right of the rounded plate.

Step 28

Obtain a black hinge brick bottom and a dark grey hinge brick top. Orient the bottom horizontally with the vertical wall at the back. Hold the top horizontally and press it into the hinge brick bottom from above to create a hinge brick. Put the hinge brick behind the vertical 2x3 tile, between the back rows of the wedges placed previously.

Step 29

Collect two dark blue 1x1 tiles and two black 1x1 modified tiles with upright clips. Connect a 1x1 tile on the front row two studs from the left, then place a clip tile to the right with the hands of the clip horizontal. Add another clip tile to the right, again with the clip's hands horizontal, then put the remaining tile to the right.

Step 30

Get a dark azure 1x2 left curved wedge slope, a dark azure 1x2 right curved wedge slope, and two light grey minifigure binocular accessories.

Step 30.1

Take a binocular piece and hold it with the anti-stud facing up and the thick end in front. Note that the binoculars has a pair of parallel bars that are now vertical. Push the right bar into the left clip on the front row, then add the second symmetrically to the right clip.

Step 30.2

Orient the left curved wedge slope horizontally with the point to the right. Connect its left side behind the right binocular piece. Place the right curved wedge slope symmetrically to the left.

Step 31

There are two dark azure 1x1 quarter-circle tiles left in the group. Take one and set the other aside, then open the next group and find a dark blue 1x2 plate and a dark azure 1x1 inverted bracket with 1x2 side studs. Make a part:

Step 31.1

Orient the 1x2 plate horizontally. Connect the inverted bracket to the left stud with its side studs facing left.

Step 31.2

Put the quarter-circle tile on the part's right stud with the rounded edge at the front right.

Step 31.3

The part is complete! Attach the right end of the part to the left stud of the front row.

Step 32

Take the dark azure 1x1 quarter-circle tile you set aside earlier, a dark blue 1x2 plate, and a dark azure 1x1 inverted bracket with 1x2 side studs. Make another part, the mirror image of the last:

Step 32.1

Hold the 1x2 plate horizontally and place the inverted bracket on the right stud with the side studs facing right.

Step 32.2

Position the quarter-circle tile on the left stud with the rounded edge at the front left.

Step 32.3

The part is complete! Connect its left end to the right stud of the front row.

Step 33

Fetch two dark blue 2x2 corner plates. Hold the first so its studs form the Braille letter D, then connect its front right stud on the right stud of the front row. Put the second corner plate symmetrically on the left side of the car.

Step 34

Locate two dark blue 1x4 modified tiles with two studs, a dark blue 1x4 left curved slope patterned with black air vents with blue outlines, and a dark blue 1x4 right curved slope patterned with black air vents with blue outlines. Orient the right curved slope vertically with the narrow end in front, then place it on the vehicle's left column two rows from the front. Put a modified tile vertically to the right. Add the remaining pieces symmetrically to the right side of the model. The curved slopes are printed with a pattern representing a series of four air vents proceeding down the curved and sloped surface.

Step 35

The last pieces in the group are two dark blue 1x1 quarter-circle tiles and two black 1x1 inverted brackets with one side stud.

Step 35.1

Make a part: hold an inverted bracket with the side stud in front and put a quarter-circle tile on its normal stud with the curve at the back left. Reorient the part so the side stud faces up with the tile to the left, then connect it under the left end of the front row.

Step 35.2

Assemble another part: orient an inverted bracket with the side stud in front and put a quarter-circle tile on the stud with the curve at the back right. Reorient the part so the side stud faces up and the tile faces right, then attach it under the right end of the front row.

You have reached the end of the second bag! The model is now recognizably a car. The back section has been built up and features a bespoke lower diffuser, exhaust pipes, wheel arches, and decorations which suggest the presence of the engine and air vents.

Next, we will finish the back of the car before moving on to shape the Bugatti's sides and interior. When you are ready, open the third bag and collect the first group of pieces.

Step 36

Find a dark blue 1x4 left curved slope and a dark blue 1x4 right curved slope. Orient the left slope vertically with the thin end in front and place it to the right of the curved slope on the left column. Add the right slope symmetrically to the right side of the vehicle.

Set the main model aside while we construct the spoiler and taillights.

Step 37

Obtain a black 1x2 plate with silver Bugatti logo printed on one side and a dark blue 1x8 plate with red taillight pattern printed on one side. Orient the pieces horizontally with the printed sides in front – you may wish to ask a friend for help with this instruction. Center the 1x2 plate on top of the 1x8 plate.

Step 38

Fetch a black 1x2 modified plate with clip on one side and two dark blue 1x1x2/3 modified plates. Hold the 1x2 modified plate horizontally with the clip at the back and stack it on top of the 1x2 plate placed previously. Put a 1x1x2/3 plate at the left end of the subassembly, then put the other at the right end.

Step 39

Get two dark blue 1x1 sloped tiles. Place one on the second stud from the left so it slopes down to the right. Add the second symmetrically to the right side of the subassembly.

Step 40

Locate two black 1x1 inverted brackets with one side stud. Hold one with the side stud facing left and put it on the leftmost stud. Place the second piece symmetrically on the rightmost stud.

Step 41

Collect a black 2x6 plate and a dark blue 2x4 tile. Use them to make a part:

Step 41.1

Orient the pieces horizontally, then center the 2x4 tile on the 2x6 plate.

Step 41.2

Retrieve the sticker sheet. Apply sticker number 4 horizontally to the 2x4 tile. The sticker shows a thin sliver of silver on a dark blue background and represents where the fin along the car's spine joins the spoiler.

Step 41.3
The part is complete! Center the back row of your part on top of the subassembly.

Step 42

Obtain a dark blue 2x2 left wedge slope and a dark blue 2x2 right wedge slope. Orient the left wedge slope with the angled edge in the back and the narrow end to the right. Connect it to the left end of the assembly's back row. Put the right wedge slope symmetrically at the right end of the back row.

Step 43

Find a dark blue 1x2 left wedge tile and a dark blue 1x2 right wedge tile. Hold the left wedge tile horizontally with the point to the left so the angled edge slopes back and to the left. Attach its right end to the left stud of the front row. Add the right wedge tile symmetrically to the right end of the row.

Step 44

Locate another dark blue 1x2 left wedge tile and a dark blue 1x2 right wedge tile.
Step 44.1
Take the left wedge tile and orient it horizontally pointing left. Get the sticker sheet. Apply sticker number 8 to its surface so the pointed ends match. The sticker has the Bugatti logo in dark azure against a dark blue background which matches the blue of the tile underneath. Reorient the tile horizontally upright and pointing back. Attach its front end to the left-facing side stud at the left end of the subassembly.
Step 44.2
Get the right wedge tile and orient it horizontally pointing right. Get the sticker sheet and apply sticker number 6 to its surface. Just like the last sticker, it features the Bugatti logo in dark azure against a dark blue background. Reorient the tile horizontally upright and pointing back, then connect its front end to the right-facing side stud at the right end of the subassembly.

Step 45

The subassembly is complete! The subassembly represents the spoiler, which sits above a red bar of taillights which spans much of the vehicle's width. Retrieve the main build and orient it vertically with the wheel arches at the sides and towards the front. Center the subassembly on the front row of the vehicle.

Step 46

Turn the model 90 degrees to the right so the spoiler lies to the left. Open the second group of pieces and extract a dark blue 1x2 right wedge tile and a dark blue 2x2 corner tile with cut corner.
Step 46.1
Orient the corner tile with the cut corner at the front left. Take the sticker sheet and apply sticker number 1 to the tile. The sticker has dark azure parallel lines against a dark blue background which follow the angled cut of the tile. Hold the tile vertically upright with the cut corner at the lower left, then attach the bottom right to the top side stud on the car's leftmost column.
Step 46.2
Orient the wedge tile vertically pointing forward. Apply sticker number 3 to its surface. The sticker has dark azure, white, and red parallel blocks on the left side that are met by dark azure parallel lines from behind. Hold the piece vertically upright pointing down and connect its top end to the lower side stud on the car's leftmost column, below the ppp.

Step 47

Let's mirror the decals on the opposite side of the vehicle. Turn the model 180 degrees so the spoiler lies to the right. Find a dark blue 1x2 left wedge tile and a dark blue 2x2 corner tile with cut corner.
Step 47.1
Orient the corner tile with the cut corner at the front right and apply sticker number 2. The sticker has dark azure parallel lines against a dark blue background which follow the angled cut of the tile. Hold

the tile vertically upright with the cut corner at the bottom right and attach the left column of the bottom row to the top side stud on the Bugatti's rightmost column.

Step 47.2

Orient the wedge tile vertically pointing forward and apply sticker number 3. The sticker has dark azure, white, and red parallel blocks on the right side that are met by dark azure parallel lines from behind. Hold the piece vertically upright pointing down and position it below the ppp.

Step 48

Gather a blue 1x1 round plate, a light grey 1x1 round plate with bar, a light grey 1x1 modified plate with thick ring, and a dark grey 1x1 round tile. Make a part:

Step 48.1

Hold the modified plate with the thick ring to the right. Attach the 1x1 round plate to the side stud on the back of the thick ring.

Step 48.2

Connect the 1x1 round plate with bar to the ppp with the bar pointing left.

Step 48.3

Put the 1x1 round tile on the thick ring's front-facing side stud.

Step 48.4

The part is complete. Place your part four columns in from the left and two rows in from the back.

Step 49

Collect a light grey 1x3 brick, a dark blue 1x1x2/3 modified plate, and a light grey 1x1 inverted bracket with single side stud. Put the 1x3 brick vertically to the left of the ppp and two rows in from the back. Add the inverted bracket in front with the side stud facing right, then stack the 1x1x2/3 modified plate on top. We will later use the side stud to attach the steering wheel.

Step 50

Find two light grey 1x1 modified bricks with recessed side stud and two dark grey 1x1 round tiles. Orient the bricks with the side studs facing right, then put a 1x1 round tile on each side stud to make two identical parts. Place one part in front of the ppps and the other at the back of the same column.

Step 51

Locate a dark blue 1x6 plate and a red 1x1 sloped tile. Hold the 1x6 plate vertically and center it on the third column from the left. Vertically center the sloped tile to the right of the ppp so it slopes down to the right.

Step 52

The last piece in the group is a dark grey minifigure video game controller printed with a steering wheel display pattern. Connect the controller to the right-facing side stud in front of the ppp with the rounded protrusions at the top. Next, open the third group of pieces and take out a black minifigure video game controller. The controller is printed with a silver directional pad and thumb sticks and red and blue buttons. The piece is included to celebrate the release of the Gran Turismo game for which the concept car was designed, and in which the vehicle is playable.

Set the vehicle aside while we construct a side panel.

Step 53

Obtain a black 1x4 rounded plate and a dark azure 1x2 inverted bracket with 1x2 side studs. Hold the bracket with the side studs facing forward. Orient the 1x4 rounded plate horizontally and connect its left two columns to the bracket's studs.

Step 54

Fetch another dark azure 1x2 inverted bracket with 1x2 side studs and a red 1x1 inverted bracket with single side stud. Orient them with the side studs facing forward. Attach the 1x1 inverted bracket under the 1x4 rounded plate's second column from the right, then add the 1x2 inverted bracket to the right.

Step 55

Retrieve two dark azure 1x1 quarter-circle tiles and orient them with the curved edges at the back right. Position one on the right stud of the part, then add the second to the left of the first.

Step 56

Take a dark azure 1x4 tile and hold it horizontally. Get the sticker sheet and apply sticker 14 to the tile. The sticker is a dark azure rectangle with a blue and dark blue triangle spearing to the right from the back left corner. In the middle of the left side are two silver details that represent the car's door hinges. Put the tile to the left of the ppp.

Step 57

Find a dark grey 1x1 bracket with single side stud and a black 1x1 inverted bracket with 1x2 vertical side studs.

Step 57.1

Turn the subassembly so the tile faces back and the front-facing side studs face up.

Step 57.2

Hold the inverted bracket with the side studs facing forwards. Stack the normal bracket on top with the side stud facing left to make a part.

Step 57.3

Orient your part so that the front-facing side studs face up, and the single side stud remains left-facing. Connect the rear-facing stud of the part to the left end of the subassembly.

Step 58

Locate a dark azure 1x6 tile and a black 1x1 quarter-circle tile. Place the 1x6 tile horizontally on top of the subassembly. Put the quarter-circle tile behind the ppp's left end with the curved edge at the front right. The black quarter-circle tile represents the vehicle's right wing mirror.

Step 59

The last two pieces of the group are a light grey 1x2 modified plate with pin hole under one end and a red 1L pin with stud.

Step 59.1

Hold the 1x2 modified plate with the pin hole under the right end. Insert the 1L pin into the pin hole from behind so the stud faces back.

Step 59.2

Turn your part so the studs of the modified plate face back and the stud of the pin faces down. Attach it to the right end of the subassembly.

Step 60

The panel is complete! Retrieve the main model and orient it horizontally with the spoiler to the right. Locate the upright bar nine columns from the left on the back row. Insert the bar into the down-facing hollow stud of the pin at the right end of the panel. The panel should make an interesting angle with the rest of the car.

Set the car aside once again while we construct a matching panel for the left side of the car.

Step 61

Open the fourth group of pieces, then fetch a black 1x4 rounded plate and a dark azure 1x2 inverted bracket with 1x2 side studs. Orient the 1x4 rounded plate horizontally. Connect the bracket horizontally under the plate's right two columns with the side studs in front.

Step 62

Collect another dark azure 1x2 inverted bracket with 1x2 side studs and a red 1x1 inverted bracket with single side stud. Orient them with the side studs facing forward. Put the 1x1 inverted bracket to the left of the ppp with the side stud in front. Add the 1x2 inverted bracket to the right, again with the side studs in front.

Step 63

Retrieve two dark azure 1x1 quarter-circle tiles and orient them with the curved edges at the back left. Position one on the subassembly's left stud, then add the second to the right of the first.

Step 64

Get a dark azure 1x4 tile and hold it horizontally. Take the sticker sheet and apply sticker number 18 to the tile. The sticker is a dark azure rectangle with a blue and dark blue triangle originating in the back right corner and spearing sharply in and to the left. Along the right side are two silver details representing the door hinges. Put the tile to the right of the ppp.

Step 65

Find a dark grey 1x1 bracket with single side stud and a black 1x1 inverted bracket with 1x2 vertical side studs.

Step 65.1

Turn the subassembly so the previously placed 1x4 tile faces back and the front-facing side studs face up.

Step 65.2

Make a part: Hold the inverted bracket with the side studs facing forwards, then stack the normal bracket on top with the side stud facing right.

Step 65.3

Orient your part so that the front-facing side studs face up, and the single side stud remains right-facing. Connect the part's rear-facing stud to the right end of the subassembly.

Step 66

Locate a dark azure 1x6 tile and a black 1x1 quarter-circle tile. Place the 1x6 tile horizontally on top of the subassembly. Put the quarter-circle tile behind the ppp's right end with the curved edge at the front left to represent the left wing mirror.

Step 67

The last two pieces of the group are a light grey 1x2 modified plate with pin hole under one end and a red 1L pin with stud.

Step 67.1

Hold the 1x2 modified plate with the pin hole under the left end. Insert the 1L pin into the pin hole from behind so the stud faces back.

Step 67.2

Turn your part so the studs of the modified plate face back and the stud of the pin faces down. Attach it to the left end of the subassembly.

Step 68

The second door panel is complete! Retrieve the main model and orient it horizontally with the spoiler to the right. Locate the upright bar nine columns from the left on the front row. Turn the panel around

so the ppp is at the right end with the pin's stud facing down. Slide the pin's hollow stud down onto the upright bar.

Set the car aside again while we construct another subassembly. The subassembly will serve as a block of connection points to which we will attach tiles as details.

Step 69

Open the fifth group of pieces and extract a dark grey 1x2 plate and a black 1x2 modified brick with 1x2 side studs on opposite sides. Orient the pieces horizontally and stack the brick on top of the plate.

Step 70

Collect two more dark grey 1x2 plates, two black 1x2 inverted brackets with 2x2 side studs, and two dark grey 2x2 half-round tiles. Make two of the following part:

Step 70.1

Hold a bracket with the side studs facing forward. Place a 1x2 plate on the bracket's normal studs.

Step 70.2

Attach a 2x2 half-round tile to the side studs with the rounded end at the top.

Step 70.3

You should now have two identical parts. Take one of your parts and reorient it with the tile facing down and the bracket's studs facing forward. Connect the part to the subassembly's front-facing 1x2 of side studs. Add the second part symmetrically at the back of the subassembly.

Step 71

Fetch two black 1x2 hinge brick bottoms and two dark grey hinge brick tops.

Step 71.1

Orient the hinge brick bottoms horizontally with the vertical walls at the back. Press a hinge brick top horizontally into each hinge brick bottom from above to create two hinge bricks. Tilt the tops forward as far as possible.

Step 71.2

Hold one of the hinge bricks with the studs facing up and the bottom's anti-studs facing back, then attach it to the front-facing side studs. Place the second hinge brick symmetrically at the back of the subassembly.

Step 72

The subassembly is complete! Retrieve the main model and orient it horizontally with the spoiler to the right. Vertically center the subassembly eight columns from the left.

Step 73

Find a dark blue 2x3 tile and orient it vertically. Get the sticker sheet and apply sticker number 7 to the tile. The sticker shows the top of the car in dark azure with curved dark blue sections at the front and back left. A pair of parallel lines cross the sticker horizontally, representing the fin that starts at the back of the roof and extends all the way back to the spoiler. Center the tile on top of the ppp.

Step 74

Collect two dark blue 1x1 tiles with dark azure stripe and two dark blue 2x2 round corner tiles with dark azure curved stripe and silver fuel cap pattern. Orient a 1x1 tile with the stripe horizontally in front and put it in front of the ppp's left column. Hold a round corner tile so it forms the back right quadrant of a circle and connect its back left end to the right of the 1x1 tile. The round corner tile has a dark azure stripe on the inside which matches the stripe on the 1x1 tile. A silver fuel cap is situated halfway along the tile in the middle. Place the remaining tiles symmetrically behind the vertical 2x3 tile.

Step 75

The ppps are placed on top of the hinge bricks we added earlier. Tilt the front hinge brick forward so the round corner tile's front right end touches the top right end of the 3x3 round corner tile below. Repeat the action symmetrically at the back of the model.

Step 76

Locate a black 1x2 modified plate with bar handle alongside and a dark blue 2x2 curved slope. Use the parts to make the passenger's seatback:

Step 76.1

Orient the modified plate vertically with the bar handle on the left. Hold the curved slope so it slopes down to the right and connect its left column to the modified plate's studs.

Step 76.2

Hold your part upright with the bar handle at the bottom and the curved surface of the slope facing left. Find the vertical pair of clips at the back of the seventh column from the left. Push the part into the clips to make the seatback.

Step 77

Gather two dark grey 1x2 modified plates with bar handle at one end, a dark azure 1x2 tile, and two dark azure 1x1 quarter-circle tiles. Let's make the driver's seatback:

Step 77.1

Orient a modified plate horizontally with the bar handle on the left. Hold the 1x2 tile vertically and connect its back end to the left stud.

Step 77.2

Place the second modified plate horizontally in front of the first, again with the bar handle to the left.

Step 77.3

Put a 1x1 quarter-circle on the back right stud with the rounded edge at the back right. Add the second symmetrically in front.

Step 77.4

The part is complete! Reorient it upright with the bar handles at the bottom and the tiles facing left. Locate the vertical pair of clips at the front of the seventh column from the left. Push the bar handles into the clips to connect the seatback.

Step 78

Fetch a dark blue 1x4 modified tile with two studs. Turn the model 90 degrees to the right so the car is vertical with the spoiler in front. Locate the horizontal hinge brick centered three rows in front of the ppps. Orient the modified tile horizontally and center it on the hinge brick. Tilt the hinge brick forward until the ppp collides with the curved slopes to the left and right.

Step 79

Retrieve a flat silver bar holder with bar handle and a dark azure flexible spike with bar.

Step 79.1

Make a part: Hold the bar holder upright with the bar handle horizontally underneath. Orient the flexible spike vertically upright with the bar at the base and the slanted tip angling forward and down. Insert the bar at the base of the spike into the top of the bar holder.

Step 79.2

Locate the clip which is horizontally centered on the back of the spoiler. Push the bar handle at the bottom of your part into the clip. Tilt the spike forward so it swings down until it collides with the horizontal 1x4 modified tile placed in the previous step. The part represents the fin that extends from the roof all the way back to the end of the spoiler.

Step 80

The final pieces of the group, and the third bag, are two dark azure 1x2 tiles. Orient them horizontally and connect them to the left and right of the tip of the flexible spike. Note that the tiles have no stud

holders or anti-studs underneath, so when they are connected to a single stud, they can slide from side to side. Slide them in so that their inner edges rest against the sides of the flexible spike.

You have come to the end of the set's third bag. The complex shaping of the Bugatti's rear is complete, with a wide array of unusual techniques deployed to achieve the correct angles, distances and curves. The spoiler dominates the back of the car, with a central fin running from the back on to the top of the car. The tapering fin is represented with both built and stickered elements. Twin panels on the car's sides create the doors, which taper back.

The fourth bag contains the pieces to build up the front of the chassis. When you are ready to proceed, open the fourth bag.

Step 81

Collect the first group of pieces and extract a dark azure 1x2 plate, a dark grey 2x6 Technic brick, and two tan 1L pins with axles. Use them to make a part:

Step 81.1

Orient the Technic brick horizontally. Hold a 1L pin horizontally with the axle pointing right. Insert the axle into the axle hole at the left end of the Technic brick. Add the second pin symmetrically at the right end of the brick.

Step 81.2

Center the 1x2 plate horizontally on the front row of the part.

Step 81.3

The part is complete! Orient the main model vertically with the spoiler at the back. Horizontally center your part under the front two rows of the car.

Step 82

Gather two tan 2x2 corner plates and two light grey 1x1 round plates with bar. Orient a corner plate so that its studs form the Braille letter F, then place it two columns from the left on the front two rows of the model. Put a 1x1 round plate with bar to the right of the ppp's front left stud with the bar pointing forward. Add the other parts symmetrically to the right.

Step 83

Get a dark grey 2x4 brick. Hold it horizontally and center it on the front two rows.

Set the model aside while we construct the front bumper.

Step 84

Take a dark azure 1x2 plate and orient it horizontally.

Step 85

Find two black 1x2 modified bricks with 1x2 side studs on opposite sides. Orient one horizontally and connect its right end to the plate's left stud. Put the second horizontally to the right of the first.

Step 86

Locate another dark azure 1x2 plate. Connect it horizontally to the middle two columns of the subassembly.

Step 87

Obtain a black 2x3 left wedge plate and a black 2x3 right wedge plate. Hold the left wedge plate horizontally with the angled edge in front tapering to the left. Attach its right stud under the subassembly's left end. Place the right wedge plate symmetrically at the right end of the subassembly.

Step 88

Get two black 1x1 inverted brackets with single side stud. Place one two studs from the left with the side stud facing back. Connect the other bracket symmetrically at the right end of the subassembly.

Step 89

Fetch two black 1x1 round plates with hollow studs. Put one on top of the left ppp, then add the other symmetrically to the right ppp.

Step 90

The last two pieces in the group are two dark azure 1x1x2/3 half-round bricks with side stud. Hold one with the side stud facing left and place it on the subassembly's leftmost stud. Put the second symmetrically on the rightmost stud.

Step 91

Open the second group of pieces. Retrieve two dark azure 1x2 plates and orient them horizontally. Connect the first to the left two studs of the subassembly, then place the second on the right two studs.

Step 92

Collect two black 1x1 inverted brackets with single side stud and a black 1x2 ingot. (The ingot feels like a 1x2 tile with slanted sides.) Make a part:

Step 92.1

Orient an inverted bracket with the side stud in front. Hold the ingot horizontally upright and attach its right end to the bracket's side stud.

Step 92.2

Connect the second inverted bracket's side stud behind the ingot's left side.

Step 92.3

The part is complete. Tilt it forward so the ingot faces down, and the studs of the brackets face forward. Attach your part to the middle pair of side studs on the front of the subassembly.

Step 93

Find a black 1x1 sloped tile and a red 1x1 round modified tile with loop. (The loop tile has a small loop above it.) Put the sloped tile on the side stud to the left of the ppp so it slopes back to the left, then place the loop tile on the side stud to the right of the ppp with the loop vertically upright.

Step 94

Gather two dark azure 1x1 quarter-circle tiles, a dark azure 2x2 left wedge tile, and a dark azure 2x2 right wedge tile. (The wedge tiles occupy the same space as the corresponding wedge plates but lack the studs.)

Step 94.1

Place a 1x1 quarter-circle tile on the leftmost stud of the subassembly with the curved edge at the front left. Orient the left wedge tile with the angled edge in front tapering to the left. Connect it with its back row to the right of the quarter-circle tile.

Step 94.2

Put the second quarter-circle tile on the rightmost stud with the curved edge at the front right. Hold the right wedge tile with the angled edge in front tapering to the right and place it with the back row to the left of the ppp.

Step 95

Locate two more dark azure 1x1 quarter-circle tiles. There is a horizontal pair of studs in the middle of the subassembly. Place a quarter-circle tile on the left stud with the rounded edge at the front left, then add the other symmetrically to the right.

Step 96

Get two dark blue 1x1 tiles with white Michelin man logo. The tiles are printed with the iconic white Michelin man logo, which depicts a man formed of white tire-like rings sprinting toward the viewer. Connect one of the tiles to the left-facing side stud at the end of the subassembly with the Michelin man upright, then attach the second symmetrically to the right-facing side stud.

Step 97

Fetch two dark grey 1x1 round tiles and two satin transparent light blue 1x1 octagonal jewels. (The jewels are the same size as the 1x1 round plates but are taller with an octagonal footprint.)

Step 97.1

Turn the part around 180 degrees. Note that there is a horizontal 1x4 of front-facing side studs. Put a jewel piece on the right and left side studs.

Step 97.2

Place a round tile on the side stud to the right and slightly below the right ppp. Add the other round tile symmetrically to the left side.

Step 98

The subassembly is complete! Turn it 180 degrees so the ppps face away from you. Retrieve the main model and orient it vertically with the spoiler at the back. Locate the two bars pointing forward from the model's front and insert them into the two back-facing side studs in the middle of the subassembly. Push the bumper back as far as possible. The jewels placed earlier act as spacers, ensuring the bumper is perfectly placed – this justifies the unusual part choice!

You have reached the end of the fourth bag! Only one bag remains, which contains all the pieces we need to complete the vehicle. When you are ready to proceed, open the fifth and final bag.

Step 99

Let's start by building the wheel arches. Open the first group of parts and extract a dark azure 1x2 curved slope and a dark azure 4x2x1 mudguard with round arch. Use them to make a part:

Step 99.1

Orient the curved slope horizontally curving down to the right. Get the sticker sheet and locate sticker number 12. The sticker is a dark azure rectangle with two short black slanted stripes toward one end. Orient it with the stripes to the left and apply it to the curved slope's top surface.

Step 99.2

Hold the mudguard with the arch in front. Connect the curved slope's left end to the front right stud of the mudguard.

Step 99.3

The part is complete. Turn it 90 degrees to the left so the wheel arch faces right with the curved slope at the back. Connect your part's left column to the right column of the car behind the front bumper. The wheel arch should be centered over the pin jutting to the right of the model.

Step 100

Find another dark azure 1x2 curved slope and a dark azure 4x2x1 mudguard with round arch. Use them to make another wheel arch:

Step 100.1

Orient the curved slope horizontally curving down to the left, then get the sticker sheet and locate sticker number 10. The sticker is a dark azure rectangle with two short black slanted stripes toward one end. Orient it with the stripes to the right and apply it to the curved slope's top surface.

Step 100.2

Hold the mudguard with the arch in front and connect the curved slope's right end to the mudguard's front left stud.

Step 100.3

The part is complete. Turn it 90 degrees to the right so the wheel arch faces left with the curved slope at the back. Attach it to the left side of the row behind the front bumper, symmetrically opposite the previously placed wheel arch.

Next, we will turn our focus to the hood of the car. Set the model aside while we work on a subassembly.

Step 101

Take a dark azure 2x2 curved slope and orient it with the narrow end in front.

Step 102

Locate the sticker sheet and get sticker number 16. The sticker is a dark azure square with a blue vertical line down the center with a dark blue isosceles triangle at the back. Apply the sticker to the slope's surface with the centerline vertical and the dark blue triangle at the back.

Step 103

Fetch two dark blue 2x3 plates and orient them vertically. Take one and connect its front right stud under the slope's back left corner. Add the second to the right of the first.

Step 104

Retrieve a dark azure 2x2 left curved wedge slope and a dark azure 2x2 right curved wedge slope. Orient the left wedge slope with the angled edge in front tapering to the left. Place its back right corner on the subassembly's front left stud. Add the right wedge slope symmetrically to the right side of the subassembly.

Step 105

Flip the subassembly upside down so the curved slope and wedges remain at the front. Obtain two black 1x2 half-circle jumper plates with four silver, white and dark azure headlights on the side. The pieces are printed with four small rectangular headlights on the flat sides that have white centers and half silver, half dark azure borders. Orient the jumper plates upside down with the flat sides facing forward. Connect one to the left end of the front left curved wedge slope, then turn it slightly to the right so the flat edge matches the angled edge of the wedge.

Step 106

The subassembly is complete! Flip it upright with the curved slope and wedges in the front. Get the main model and orient it vertically with the spoiler at the back. Connect the subassembly's back two rows between the car's front mudguards so there is one row of studs between the back of the subassembly and the steering wheel.

Step 107

Open the second group of parts and gather four dark azure 1x1 quarter-circle tiles. Orient one with the curved edge at the back right and place it behind the ppp at the left end. Put another three columns to the right with the curve at the front left. Add a third to the right with the curve at the back right. Connect the final tile to the right of the last with the curved edge at the back left.

Step 108

Collect two dark azure 2x2 triangle tiles, a dark blue 1x2 left wedge tile, and a dark blue 1x2 right wedge tile. Hold a triangle tile with the angled edge at the back right and put it behind the curved wedge slope at the vehicle's front left. Orient the left wedge tile pointing left and connect it to the right of the ppp's front row so that their angled edges meet. Add the remaining pieces symmetrically to the right.

Step 109

Find a dark azure 1x2 left curved wedge slope and a dark azure 1x2 right curved wedge slope.

Step 109.1

Orient the right wedge slope vertically pointing forward. Retrieve the sticker sheet and get sticker number 15. The sticker has two black slanted stripes representing vents on a dark azure background. Apply the sticker to the surface of the wedge slope. Connect the back of the wedge slope to the free stud of the left mudguard, to the front right of the center of the wheel arch.

Step 109.2

Get the left wedge slope and hold it vertically with the pointed end in front. Take sticker number 17 from the sticker sheet and apply it to the slope's surface. The sticker is the mirror image of the last, with two black vents on a dark azure background. Attach the wedge slope's back end to the free stud of the right mudguard, to the front left of the wheel arch's middle.

Step 110

Locate a dark azure 2x2 half-round tile printed with black car grille pattern. The car grille has a small red and silver Bugatti logo at the top and a large black number 16 beneath it. Orient the piece vertically upright with the rounded end at the top. Go to the front bumper and connect the piece's bottom row to the horizontal 1x2 of studs in the middle. This completes the Bugatti's signature horseshoe grille, which has graced many of the company's iconic designs.

Step 111

Fetch the transparent black 6x6x1 1/3 curved windscreen. The piece is printed with a dark blue roof and window supports. The name 'Bugatti' is printed in white block capitals on a black background. A dark blue windscreen wiper reaches up the center of the windscreen. Orient the piece with the 1x2 of studs horizontally at the back, then center it over the interior four rows behind the front of the car.

Step 112

Retrieve a dark blue 1x2 right wedge tile and a dark blue 2x2 left wedge tile. Turn the model 90 degrees to the left so the vehicle is horizontal with the spoiler to the left.

Step 112.1

Locate the forward-facing side stud under the left end of the right wheel arch. Hold the 1x2 wedge tile horizontally upright pointing left, then connect its right end to the side stud.

Step 112.2

Take the 2x2 left wedge tile and orient it with the angled edge at the back tapering to the right. Get the sticker sheet and apply sticker number 9 to the tile. The sticker has some of the sponsors' logos printed in white on a dark blue background. Hold the tile upright with the angled edge at the top sloping down to the right. Locate the forward-facing side stud six columns to the left of the ppp and connect the tile's bottom left corner to the side stud.

Step 113

Collect the remaining pieces from the group, which are a dark blue 1x2 left wedge tile and a dark blue 2x2 right wedge tile. Turn the model 180 degrees so the ppps face back.

Step 113.1

Find the forward-facing side stud under the right end of the left wheel arch. Orient the 1x2 wedge tile horizontally upright pointing right and attach its left end to the side stud.

Step 113.2

Get the 2x2 right wedge tile and orient it with the angled edge. Get the sticker sheet and place sticker number 13 on the tile. The sticker is very similar to the one we applied in the previous step, with some of the sponsors' logos printed in white on a dark blue background. Hold it upright with the angled edge at the top sloping down to the left. Locate the forward-facing side stud six columns to the right of the ppp and connect the tile's bottom right corner to the side stud.

Step 114

Open the third and final group of pieces and gather four black wheels and four flat silver rimless wheel covers with seven spokes. Use them to make four of the following part:

Step 114.1

Orient a wheel flat so the flat ends are at the top and bottom with the recessed area at the top. Center a wheel cover on the wheel and press it in place.

Step 114.2

You should now have four identical parts. Orient one upright with the wheel cover facing you. Slide it onto the pin under the front left wheel arch. Connect another similarly under the right wheel arch. Add the remaining wheels symmetrically at the back of the model.

Step 115

The final two pieces of the set are two black 1x8 tiles. Orient them horizontally. Reorient the model horizontally upside down with the spoiler to the left. There is a side stud to the right of the front left wheel and another to the left of the front right wheel. Connect a tile's ends to the studs. Add the other symmetrically at the back.

The Bugatti is complete! It is a striking dark azure and dark blue car, distinguished by its smooth, round shaping and sleek profile. The canopy can be removed to fit the driver minifigure behind the wheel.

The following sets in the Speed Champions theme are advertised at the start of the print instruction booklet:
77252 APXGP Team Race Car from F1 The Movie
77254 Ferrari SF90 XX Stradale Sports Car
77255 Lightning McQueen
77256 Time Machine from Back to the Future

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