

## **60397 Monster Truck Race**

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Fans of toy cars and the LEGO® 2KDRIVE video game can enjoy endless hours of fun with this 7+ LEGO City Monster Truck Race (60397) playset, including 2 funny monster trucks with cool functions, as featured in the game. Kids can enjoy hands-on 2KDRIVE action or stage their own epic races between the taco and pirate driver minifigures.

LEGO City playsets put kids at the heart of the action. They get to decide the stories, with feature-rich structures, cool vehicles, and inspiring characters that stimulate imaginative play without limits.

Fun foot-to-the-floor race action – Children can enjoy hands-on LEGO® 2KDRIVE video game action or stage their own races with this LEGO City Monster Truck Race (60397) toy playset.

What's in the box? – Everything kids need to build the taco-themed and pirate-themed monster truck toys, plus 2 driver minifigures, as featured in the LEGO® 2KDRIVE video game.

Features and functions – Kids can attach upgrades to their toy race cars and customize them with the interchangeable front and rear mix-and-match modules.

Fun features and functions – Kids can launch LEGO® elements from the guacamole launcher or tip toy fish from the treasure chest to slow down their opponent and win the race.

Toy accessories add to the play – This set comes with 2 attachable LEGO® element launchers, 4 launcher elements, a toy pirate chest, and a fish figure.

Dimensions – The taco monster truck measures over 4 in. (10 cm) high, 4.5 in. (12 cm) long and 3 in. (8 cm) wide.

The front of the box shows the Hot Pepper Monster Truck on the left and the Pirate Monster Truck on the right. They are both racing down the hallway shooting things at each other!

The back of the box shows the 2 monster trucks racing towards us! The Hot Pepper Monster Truck is shooting a bolt at the Pirate Monster Truck but it is also shooting back!

The top of the box shows the 2 minifigures together with a pirate flag sticking out of the ground.

The build is 301 pieces in total and is for ages 6+.

Bags 1 and 2 include the pieces 1 minifigure and a monster truck.

Bags 3 and 4 include the pieces for another minifigure and monster truck.

Welcome to text-based instructions from Bricks for the Blind. Before you start building, here are some terms we'll be using:

- In Front of/Front: towards you.
- Behind/Back: away from you.
- Up: towards the ceiling.

- Down: towards the floor.
- Stud: the bump on a LEGO brick. Example: A 2x1 brick has two studs on it.
- Vertically: with the longest side going from front to back
- Horizontally: with the longest side going from left to right.
- Upright: pointing up towards the ceiling.
- Standing upright: The piece is perpendicular to the ground, like a wall.
- Lying flat: The piece is parallel to the ground, like a piece of toast which fell off the table.
- That one/ppp: previously placed piece.
- Plate: piece with studs.
- Tile: smooth piece without studs (unless otherwise specified)
- A jumper plate is a 1x2 plate with a single stud on top, or a 1x3 plate with only two studs on top.
- "Anti-stud" is a term for the portion of a LEGO piece which accepts studs, like the bottom of a plate or brick.
- Symmetrically: a mirror image. Example: If you place a 2x1 brick with technic connector on the front wall at the right, connector to the front, and then place another such piece symmetrically on the back wall, at the right, the technic connector of the second piece should point to the back, since it will be placed symmetrically.
- Centered-vertically: even amount of space in front of and behind piece
- Centered-horizontally: even amount of space left and right of piece.
- Row: studs lined up horizontally (left to right/side to side).
- Column: studs lined up upright or vertically (top to bottom/back to front).

For builders with low vision, or a sighted building partner may want to follow along with the printed visual instructions that come with each kit, or PDF versions are always online at LEGO.com for each set: (<https://www.lego.com/en-us/service/buildinginstructions/60397>) As low vision users may benefit from viewing the instructions on a personal device where they can zoom in on content and use assistive technologies to enhance the visuals.

Sorting the pieces:

To begin a successful build, it helps to sort the pieces into groups, bags, or small containers. Have a friend or family member do this in advance following the instructions below. You will see that the pieces should be sorted according to the building steps in the kit. Doing this in advance makes locating the pieces for each step easier. See below on how to sort the pieces to correspond to the steps in this set. Number the containers using letters A-Z, numbers, or meaningful names. The parts will be sorted into one or a small number of steps in the instructions. Example: Steps 1-3 means collect all the parts used in steps 1,2 and 3, and put them in one container.

This LEGO set comes with 4 bags labeled 1 to 4, 2 sets of instructions, and some loose pieces. Sort the pieces into groups or piles as described below. Note that where there are multiple colors of the same brick in a step, the colors will be split into 2 groups to make telling the difference easier for the builder! LEGO includes a few spare parts in case you lose something. Set these into their own group away from the rest, in case you need them later.

Bag 1 - Minifigure and Hot Pepper Monster Truck  
Group 1 - Page 4.

Group 2 - Steps 1-10.  
Group 3 - Steps 11-25.  
Group 4 - Steps 26-33.

Bag 2 - Hot Pepper Monster Truck  
Group 5 - Steps 34-44.  
Group 6 - Steps 45-55.  
Group 7 - Steps 56-74.

Bag 3 - Minifigure and Pirate Monster Truck  
Group 8 - Page 2  
Group 9 - Steps 1-11.  
Group 10 - Steps 12-21.  
Group 11 - Steps 22-28.

Bag 4 - Pirate Monster Truck  
Group 12 - Steps 29-48.  
Group 13 - Steps 49-52.

Let's get to building!

Building Instructions (Bag 1, Book 1):

Group 1 - Monster Truck Driver

Sub-build 1. Locate 1 light blue pair of legs, 1 torso printed with a black sleeveless shirt with fire, yellow arms, and a chain around the neck, 1 head printed with a light blue mask and fire around the eyes. Assemble your minifigure then put him aside while we build the monster truck!

Group 2 - Hot Pepper Monster Truck

1. Horizontally place a light grey 2x8 plate in front of you. Then place a dark grey 2x2 inverted slope brick on the rightmost column so it slopes and overhangs to the right.
2. Place 2 short light grey 1x1 bricks, 1 in front of the other, to the left of the previous 2x2 inverted slope brick.
3. Horizontally place 2 tan 1x2 bricks with 2 holes, 1 to the right of the other, on the back row to the left of the short brick. Then place another light grey 1x1 short brick to the left of the 1x2 bricks.
4. Repeat the previous step symmetrically to the front.
5. Vertically place a light grey 1x2 plate with 2 bars on each of the sets of 2 short bricks so the bars face the front and back.
6. Place a dark grey 2x2 inverted slope brick on the leftmost column so it slopes and overhangs to the left.

7. Horizontally place a black 2x10 plate on top so there is no overhang.
8. Vertically place a lime green 1x2 plate on the rightmost column so there is no overhang. Then vertically place a gold 1x2 rounded brick with a gap exposing 2 bars on top of the previous 1x2 plate.
9. Place a dark grey 2x2 inverted slope brick on the front row to the left of the previous brick so it slopes and overhangs to the front. Then place a red 2x2 plate with an arch on top so the arch faces the front. Now repeat both parts symmetrically to the back.
10. Vertically place a lime green 2x4 plate on the 2 rightmost columns so it overhangs in the front right and back right corners.

### Group 3 - Hot Pepper Monster Truck

- 11.1. Let's make a part! Horizontally place a lime green 4x4 plate in front of you. Then horizontally place a lime green 1x4 brick on the back row so there is no overhang.
- 11.2. Horizontally place a green 1x2 slope tile in front of the previous brick so it is centered horizontally and slopes to the front.
- 11.3. Vertically place a yellow 1x1 brick in the front left corner. Then vertically place a gold 1x2 rounded brick with a gap behind it. Now repeat both parts symmetrically to the right.
- 11.4. Place your part to the left of the 2x2 plates with arches so it sits in between them and the 1x1 bricks face the left.
12. Place a dark grey 2x2 inverted slope brick on the front row to the left of the previous part so it slopes and overhangs to the front. Then place a red 2x2 plate with an arch on top so the arch faces the front. Now repeat both parts symmetrically to the back.
13. Horizontally place a lime green 1x6 plate on the front row to the left of the 2x4 plate. Then repeat symmetrically to the back.
14. Horizontally place 2 lime green 2x4 bricks, 1 in front of the other, on the 4 rightmost columns so there is no overhang.
15. Vertically place a lime green 1x4 brick on the rightmost column so there is no overhang. Then horizontally place a red 1x2 brick with 2 side studs on the front row to the left of the previous 1x4 brick so the side studs face the front. Now repeat symmetrically to the back.
16. Vertically place a lime green 1x4 brick to the left of the previous 1x2 bricks with side studs so there is no overhang.
17. Place a black 4x4 tile with a ridged circle on it on the 4 rightmost columns so there is no overhang. Then vertically place a black 1x2 steering wheel on the 3rd column from the left so it is centered vertically and the steering wheel faces the right.

18. Vertically place a lime green 1x2 plate on the leftmost column so there is no overhang. Then vertically place a gold 1x2 rounded brick with a gap on top.

19. Vertically place a lime green 2x4 plate on the 2 leftmost columns so it is centered vertically.

20. Vertically place a green 1x2 slope tile on the leftmost column so it is centered vertically and slopes to the left. Then vertically place a transparent windshield to the right so it slopes to the left.

21.1. Let's make a part! Horizontally place a red 2L axle in front of you.

21.2. Attach a bent black axle connector with a hole to the right-facing axle so the other end faces the front right. Then repeat symmetrically to the left so the other end faces the front left.

21.3. Insert a red 2L axle into the left and right axle holes!

21.4. Attach a light grey axle connector with a hole into the left axle so the hole faces up and down. Then repeat to the right.

21.5. Now insert a black 2L pin into the 2 top-facing holes of the bent axle connectors. Now repeat all the steps again so you end up with 2 of these parts in total.

21.6. Flip your main build upside down. Then horizontally attach the pins of 1 part to the front-facing holes of the tan 1x2 bricks with 2 holes so the axle connectors with a hole face up to the left and right. Then repeat symmetrically to the back.

22. Attach a white 1L pin attached to a 2L axle into the left front-facing hole so the axle faces the front. Then insert a red 1L axle connector into the front-facing axle. Now repeat symmetrically to the right, then repeat both parts symmetrically to the back.

23. Flip your build back over so the windshield slopes to the left. Then place 2 green 1x1 pyramid tiles on top of the windshield.

24.1. Horizontally place a yellow 2x3 tile with a sticker upright on the front-facing 2 side studs so it is centered.

24.2. Skip this step if you have already placed your sticker! Ask a helper to place sticker 4 on the yellow 2x3 tile. This sticker has a red pepper that is on fire. Make sure the sticker is placed on correctly and is oriented on the build correctly, ask a sighted person to check.

25.1. Repeat the previous step symmetrically to the back.

25.2. Skip this step if you have already placed your sticker! Ask a helper to place sticker 5 on the yellow 2x3 tile. This sticker has a red pepper that is on fire. Make sure the sticker is placed on correctly and is oriented on the build correctly, ask a sighted person to check.

Group 4 - Hot Pepper Monster Truck

26. Place a red 4x4 round plate in front of you. Then place a yellow 2x2 plate on the back 2 rows so it is centered horizontally.
27. Horizontally place a tan 3x6 plate with a rounded side and a 1x2 gap in front of the previous plate so the rounded side faces the front. Make sure the 2x2 plate is in the 1x2 gap.
28. Vertically place 2 dark grey and light grey 1x4 bar shooter bricks, 1 to the right of the other, on top of the 2 middle columns so they are centered horizontally and do not overhang. They should shoot the bars out to the front!
29. Vertically place a green 1x2 slope brick to the right of the previous 1x4 bricks so it slopes to the front and does not overhang. Then repeat symmetrically to the left.
30. Place a brown 1x1 brick with 2 side studs on the leftmost stud so the side studs face front and back. Then place a light brown 1x1 slope tile upright to the front-facing side stud so it slopes to the left. Then attach a transparent light orange fire to the back-facing side stud.
31. Repeat the previous step symmetrically to the right.
32. Place a tan 2x2 tile with 2 studs on the back 2 rows so it is centered horizontally and the studs are in the front. Then horizontally place a tan 3x6 plate with a rounded side with a 1x2 gap in front so the plate sits in the gap and the rounded side faces the front.
33. Place your part on top of the 4x4 tile with a ridged circle so it can spin freely.

Building Instructions (Bag 2, Book 1):

Group 5 - Hot Pepper Monster Truck

34. Let's make a part! Place a yellow 2x2 plate in front of you.
35. Horizontally place a lime green 1x6 plate on the back row so it is centered horizontally.
36. Horizontally place a black 1x2 plate with 2 side studs on the front row so the side studs face the front.
37. Vertically place 2 black 1x2 plates with a clip on the short side on top of the previous plate so the clips face the back and do not overhang.
38. Horizontally place a silver 1x2 grill tile upright on the front-facing side studs.
39. Horizontally place a red 1x2 plate with a hole and a stud on the 2 rightmost studs so the hole is on the right. Then repeat symmetrically to the left.
40. Place 2 dark grey 2x2 corner plates next to each other on top so there is no overhang. The left one should look like the braille letter d and the right one should look like the braille letter f.
41. Insert a black 2L pin into each of the front-facing holes.

42. Attach a silver 2L pin connector to each of the front-facing pins.

43. Place a silver 2x2 engine exhaust on top so it is centered horizontally, does not overhang, and the short side faces the back.

44. Attach the back-facing clips of your part to the right-facing bars that are in the gap of the 1x2 rounded brick.

#### Group 6 - Hot Pepper Monster Truck

45. Let's make a part! Place a black 2x2 plate with 2 side studs in front of you so the side studs face the front.

46. Horizontally place a dark grey 1x4 plate with inverted sloped sides on the back row so it is centered horizontally.

47. Place 2 black 1x2 plates with a clip on the short side, 1 to the right of the other, on top so together they are centered horizontally and the clips face the back. There should be no overhang.

48. Horizontally place a lime green 1x2 plate on the back row so it is centered horizontally. Then horizontally place a red 1x2 tile in front.

49. Horizontally place a tan 1x2 plate with 3 teeth upright to the front-facing side studs so the teeth face up. Then horizontally place a green 1x2 slope tile upright onto the front-facing side studs so it slopes up.

50. Horizontally place 2 black 1x2 plates with 2 side studs, 1 to the right of the other, on the back row so there is no overhang and the side studs face the front.

51. Horizontally place a black 1x4 rounded plate on the back row so there is no overhang.

52. Horizontally place a light brown 1x2 rounded plate upright on the front-facing side studs so it is centered horizontally. Then place a transparent light brown 1x1 tile with a rounded side upright to the left and right of the previous plate so the rounded side faces down.

53. Horizontally place a red 1x2 tile on the back row so it is centered horizontally. Then place a red thorn to the left and right so they face back.

54. Attach the back-facing clips of your part to the left-facing bars that are in the gap of the 1x2 rounded brick.

55. Insert 4 red wheels into 4 black tires. Now attach them to the front-facing and back-facing axles.

#### Group 7 - Hot Pepper Monster Truck

56. Place a dark tan 2x2 plate with a smooth underside in front of you.

57. Horizontally place 2 black 1x2 plates with a clip on top, 1 in front of the other, so the clips face the left.

58. Horizontally place 2 red 1x2 plates with a hole and a stud on top, 1 in front of the other, so the holes are on the right.
59. Vertically place a red 1x2 tile on top so there is no overhang.
60. Insert a tan 2L pin axle into the back-facing hole so the axle faces the back.
61. Insert a transparent light orange fire into a transparent orange 1x1 cone brick, then attach it to the back-facing axle.
62. Insert a light grey 1L pin with a stud into the front-facing hole so the stud faces the front.
63. Place a green 1x1 round flower plate upright onto the front-facing side stud.
64. Attach the clips of your part to the front-facing bars that are in the gap of the 1x2 rounded brick so the flame faces the right.
65. Place a dark tan 2x2 plate with a smooth underside in front of you.
66. Horizontally place 2 black 1x2 plates with a clip on top, 1 in front of the other, so the clips face the right.
67. Horizontally place 2 red 1x2 plates with a hole and a stud on top, 1 in front of the other, so the holes are on the left.
68. Vertically place a red 1x2 tile on top so there is no overhang.
69. Insert a tan 2L pin axle into the back-facing hole so the axle faces the back.
70. Insert a transparent light orange fire into a transparent orange 1x1 cone brick, then attach it to the back-facing axle.
71. Insert a light grey 1L pin with a stud into the front-facing hole so the stud faces the front.
72. Place a green 1x1 round flower plate upright onto the front-facing side stud.
73. Attach the clips of your part to the back-facing bars that are in the gap of the 1x2 rounded brick so the flame faces the right.
74. Locate 4 long transparent light green bars with a rounded tip. Insert 2 of them into the left-facing holes of the 1x4 bar shooter bricks. Now press down on the top to shoot them out!

Building Instructions (Bag 3, Book 2):

#### Group 8 - Pirate Minifigure

Sub-build 2. Locate 1 dark grey pair of legs, 1 torso printed with a sleeveless pink and purple striped shirt, 1 yellow head with an eye patch and red lipstick, and 1 black pirate hat with tan hair. Assemble your minifigure then put her away while we build her monster truck!



#### Group 9 - Pirate Monster Truck

1. Horizontally place a dark tan 2x8 plate in front of you. Then place a brown 2x2 inverted slope brick on the rightmost column so it slopes and overhangs to the right.
2. Place 2 short light brown 1x1 bricks, 1 in front of the other, to the left of the previous 2x2 inverted slope brick.
3. Horizontally place 2 brown 1x2 bricks with 2 holes, 1 to the right of the other, on the back row to the left of the short brick. Then place another light brown 1x1 short brick to the left of the 1x2 bricks.
4. Repeat the previous step symmetrically to the front.
5. Vertically place a light grey 1x2 plate with 2 bars on each of the sets of 2 short bricks so the bars face the front and back.
6. Place a brown 2x2 inverted slope brick on the leftmost column so it slopes and overhangs to the left.
7. Horizontally place a black 2x10 plate on top so there is no overhang.
8. Vertically place a brown 1x2 plate on the rightmost column so there is no overhang. Then vertically place a gold 1x2 rounded brick with a gap exposing 2 bars on top of the previous 1x2 plate.
9. Place a white 2x2 brick with an arch on the front row to the left of the previous brick so it overhangs and arch faces the front. Then repeat symmetrically to the back.
10. Vertically place a purple 2x4 plate on top of the previous 2x2 bricks with arches.
11. Vertically place a purple 2x4 plate on top of the 2 rightmost columns so it overhangs in the front right and back right corners.

#### Group 10 - Pirate Monster Truck

- 12.1. Place a brown 4x4 plate in front of you. Then horizontally place a black 1x4 brick on the back row so there is no overhang.
- 12.2. Horizontally place a dark tan 1x2 slope tile in front of the previous 1x4 brick so it is centered horizontally and slopes to the front.
- 12.3. Place a black 1x1 brick in the front left corner. Then vertically place a gold 1x2 rounded brick with a gap behind it. Now repeat both parts symmetrically to the right.
- 12.4. Place your part to the left of the previous 2x2 bricks with arches so the 1x1 bricks are on the left.
13. Place a white 2x2 brick with an arch on the front row to the left of your previous part so it overhangs and arches to the front. Then repeat symmetrically to the back.

14. Vertically place a purple 2x4 plate on top of the previous 2x2 plates with arches so there is no overhang.

15. Horizontally place a purple 1x6 plate on the front row to the left of the rightmost 2x4 plate. Then repeat symmetrically to the back. Now place a light purple 2x2 plate in between the 2 rightmost studs of the previous 1x6 plates.

16. Vertically place a white 1x2 steering wheel in between the leftmost studs of the previous 1x6 plates so the wheel faces the right.

17. Vertically place a brown 1x2 plate on the leftmost column so there is no overhang. Then vertically place a gold 1x2 rounded brick with a gap on top.

18. Vertically place a purple 2x4 plate on the 2 leftmost columns so it overhangs in the front left and back left corners.

19. Place a black 4x4 plate with a 2x2 gap on the 4 rightmost columns so there is no overhang.

20. Place a light grey 2x2 plate with a hinge and 2 studs in the 2x2 gap of the 4x4 plate so the hinge is on the right.

21. Horizontally place a white 1x2 tile with 2 teeth in the front right corner so there is no overhang and the shorter tooth is on the right. Then horizontally place a dark grey 1x2 plate with a clip and a stud to the left so the clip is on the left. Now repeat both parts symmetrically to the back.

#### Group 11 - Pirate Monster Truck

22.1. Let's make a part! Horizontally place a red 2L axle in front of you.

22.2. Attach a bent black axle connector with a hole to the right-facing axle so the other end faces the front right. Then repeat symmetrically to the left so the other end faces the front left.

22.3. Insert a red 2L axle into the left and right axle holes!

22.4. Attach a light grey axle connector with a hole into the left axle so the hole faces up and down. Then repeat to the right.

22.5. Now insert a black 2L pin into the 2 top-facing holes of the bent axle connectors. Now repeat all the steps again so you end up with 2 of these parts in total.

22.6. Flip your main build upside down. Then horizontally attach the pins of 1 part to the front-facing holes of the brown 1x2 bricks with 2 holes so the axle connectors with the holes face up to the left and right. Then repeat symmetrically to the back.

23. Attach a white 1L pin attached to a 2L axle into the left front-facing hole so the axle faces the front. Then insert a red 1L axle connector into the front-facing axle. Now repeat symmetrically to the right, then repeat both parts symmetrically to the back.

24.1. Let's make a part! Horizontally place a dark grey axle connector with a hinge connector in front of you so the hinge connector faces the left. Then insert a red 2L axle into the right-facing axle hole.

24.2. Insert a gold 1x1 cone brick into the right-facing axle. Then insert a brown bar into the right-facing hole of the cone brick.

24.3. Attach the 2 clips of a white 2x2 flag with 2 stickers to the right bar so the flag hangs down.

24.4. Skip this step if you have already placed your sticker! This is 1 of 2 stickers. Ask a helper to place sticker 2 on the white 2x2 flag This sticker is a white skull with an eye patch surrounded by a black and purple border. Make sure the sticker is placed on correctly and is oriented on the build correctly, ask a sighted person to check.

24.5. Skip this step if you have already placed your sticker! This is the 2nd sticker! Ask a helper to place sticker 3 on the white 2x2 flag This sticker is a white skull with an eye patch surrounded by a black and purple border. Make sure the sticker is placed on correctly and is oriented on the build correctly, ask a sighted person to check.

25. Now flip your build over so it is upright and the steering wheel is on the left. Now attach the left-facing hinge connector of your flag to the right top-facing hinge so the flag faces the right. It should be slightly diagonally and bent to the right.

26.1. Attach the bar of a white curved 4x4 tile with 2 studs and a sticker to the left of your previous part so it connects to the clips and the rounded side faces the left.

26.2. Skip this step if you have already placed your sticker! Ask a helper to place sticker 1 on the white 4x4 curved tile. This sticker is 2 black swords making a cross. Make sure the sticker is placed on correctly and is oriented on the build correctly, ask a sighted person to check.

27. Vertically place a black 1x2 jumper plate on the leftmost column so it is centered vertically. Then vertically place a 2x4 transparent windshield to the right so it slopes to the left.

28. Place a gold 1x1 round tile printed with a gold crown on top of the previous jumper plate.

Building Instructions (Bag 4, Book 2):

Group 12 - Pirate Monster Truck

29. Let's make a part! Horizontally place a white 1x2 plate with 2 side studs in front of you so the side studs face the front.

30. Horizontally place a brown 1x4 plate on top so it is centered horizontally.

31. Place a black 1x1 plate with a double-sided stud on the leftmost stud so the double-sided stud overhangs to the left. Then place an orange 1x1 plate with a clip to the right so the clip faces the back. Now repeat both steps symmetrically to the right.

32. Horizontally place a brown 1x4 plate on top so there is no overhang.

33. Place a transparent red 1x1 round tile upright onto each of the front-facing side studs.
34. Horizontally place a black 1x2 plate with 1x4 side studs on top so it is centered horizontally and the side studs face the front.
35. Horizontally place a silver 1x4 rounded plate with 2 round exhausts and 2 studs on top so it is centered horizontally.
- 36.1. Horizontally place a brown 2x4 chest base in front of you so the shorter side is in the back.
- 36.2. Attach a brown 2x4 rounded chest top on top so it attaches to the back.
- 36.3. Insert 2 orange fish inside then close it.
- 36.4. Horizontally place your part on the front-facing side studs so it is centered horizontally and opens from top to bottom.
37. Place a black 2x2 sloped curved tile on top so it slopes and overhangs to the front.
38. Attach the back-facing clips of your part to the right-facing bars that are in the gap of the gold 1x2 rounded brick.
39. Let's make a part. Place a black 2x2 plate with 2 side studs in front of you so the side studs face the front.
40. Horizontally place a black 1x4 plate with inverted slope sides on the back row so it is centered horizontally.
41. Place 2 white 1x1 tiles with a rounded side upright onto the front-facing side studs so the rounded side faces up.
42. Vertically place 2 black 1x2 plates with a clip on the short side, 1 to the right of the other, on top so together they are centered horizontally and the clips face the back.
43. Horizontally place a brown 1x2 plate on the back row so it is centered horizontally. Place 2 white 1x1 tiles with a rounded side in front of the previous plate so the rounded sides face the front.
44. Horizontally place 2 white 1x2 plates with 2 side studs, 1 to the right of the other, on the back row so there is no overhang and the side studs face the front.
45. Horizontally place a brown 1x2 plate on the back row so it is centered horizontally.
46. Horizontally place a white 1x4 sloped curved tile on the back row so it is centered horizontally.
47. Horizontally place a white 1x2 rounded plate upright on the front-facing side studs so it is centered horizontally. Then place a transparent yellow 1x1 quarter tile upright to the left so the rounded side faces the bottom left. Then repeat symmetrically to the right.

48. Attach the back-facing clips of your part to the left-facing bars that are in the gap of the 1x2 rounded brick.

#### Group 13 - Pirate Monster Truck

49.1. Let's make a part! Place a dark tan 2x2 plate with a smooth underside in front of you.

49.2. Horizontally place 2 black 1x2 plates with a clip on the short side, 1 in front of the other, on top so there is no overhang and the clips face the left.

49.3. Place a brown 2x2 round tile with a stud on top so there is no overhang.

49.4. Insert a dark grey stud shooter into the stud of the 2x2 round tile so it faces the right. Then insert a dark grey rounded part with 3 rounded tips into the top of the stud shooter. Now repeat again so you have 2 of these parts in total.

49.5. Attach the clips of 1 part to the front-facing bars that are in the gap of the 1x2 rounded brick. Then repeat symmetrically to the back.

50. Insert 4 gold wheels into 4 black tires. Now attach the wheels to the front-facing and back-facing axles.

51. Rotate your stud shooters so they face the left.

52. Insert an orange 1x1 round tile into each of the stud shooters. You will have 2 extra! Save these for when you run out of ammo!

Thank you so much for building this set!

Visit [bricksfortheblind.org](http://bricksfortheblind.org) for more accessible instructions, sign up for our newsletter, and follow us on [Facebook](#) and [Instagram](#) to be the first to know when new instructions are available!

We also love seeing your completed builds, so please tag our [Facebook](#) and [Instagram](#) accounts in any photos of your builds so we can share your accomplishments with our Bricks for the Blind community.

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